



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4022-041
Job Sheet 170413



Part No: D4022-041

Job Qty: 1 ea

Part Name: Fuel Transfer Pump Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/16/18

Job Tracking No:

Due Date: 3/9/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: IPP rev A 10.02.02 new issue Prelim EC verified by:DD IPP Rev:B 10.05.17 as per ECN10-562 DD verf:EC
IPP REV:C 11.11.22 PER ECN11-665 DD VERF:EC IPP REV:D 12.02.08 replace AN818-6D for AN815-6D
DD VERF:JLM IPP REV:E 17.10.19 AS PER DWG REV.D DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea			0.00	0.00	Start Up Small Fab-3		FF
100	Small Fab	1 pcs			0.00	0.42	Small Fab-5		DAS FF
110	QC	1 pcs			0.00	0.00	QC5		38
120	Packaging	1 pcs			0.00	0.00	Packaging3-2	Staus	DAS
130	QC21-SA	1 Ea			0.00	0.00	QC21	21	MAR 20 2018

Part Op 100 - 1- As per note 10 remove and discard red blanking plug and install D5540-1, torque bolt as per dwg. 2- Assemble as
Descriptions: per dwg D4022 3- Use Metal set A4 in location shown batch: M 114390 4- O-ring Lub as per dwg
batch: PO 438681

Job Allocations

Operation		Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	325	AN815-6D	2	13	0	0304109
	245	D4022-1	1	0	0	02045990
	90	D4022-5	1	2	0	0F161409
	168	D5540-1	1	4	0	05027136
	274	MS29512-06	2	23	0	05027734

Part Specifications

Specifications could not be found.

Plex 1/16/18 11:04 AM dart.poulin.mario

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Suspected Unacceptable
Date :	Step #:	
Description Work Order Deviation		

Aerospac Ltd.	
Aberdeen Street Aberdeen, ON K6A 1K7	
Canada	
Tel: 613 832-5200	
Fax: 613 832-5201	
E-mail: sales@darneo.com	
Website: darneo.com	
Product Name	
Product Code	
Product Description	
Product Category	
Product Sub-Category	
Product Manufacturer	
Product Model	
Product Part Number	
Product Price	
Product Weight	
Product Dimensions	
Product Material	
Product Color	
Product Finish	
Product Features	
Product Benefits	
Product Applications	
Product Availability	
Product Lead Time	
Product Warranty	
Product Return Policy	
Product Terms & Conditions	
Product Shipping & Handling	
Product Taxes & Duties	
Product Customs & Import	
Product Compliance	
Product Certification	
Product Testing & Inspection	
Product Packaging & Labeling	
Product Distribution & Sales	
Product Customer Support	
Product Feedback & Reviews	
Product Marketing & Promotion	
Product Research & Development	
Product Innovation & Improvement	
Product Sustainability & Ethics	
Product Social Responsibility	
Product Environmental Impact	
Product Health & Safety	
Product Quality Management	
Product Process Control	
Product Inventory Management	
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Product Documentation & Manuals	
Product Compliance & Regulations	
Product Standards & Specifications	
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Product Customer Service &	

Root Cause			FAULT CATEGORY							
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong
Design	☐	Operator	☐	Bending	☐	Set-up	☐	Folio/Program	☐	Outside Dimensions
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐	Grain	☐	Over/Under tolerance
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐	Out of Sequence	☐	Part Moved
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐	Off-set	☐	Drawing
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐	Mislabeled	☐	Finish
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence



Container No: S051906



Part: D4022-041

Job No: 170413
Serial No/Batch

Serial No/Batch: 3001300
Revision: D

Inspector:

Date: 03/15/16

proval

UAT Aerospace Ltd.
1070 Alford Street

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